



GM Crate Motor Repair Instructions

- 1 Document the driver name and license number.
- 2 Document the failure of the motor needing repair work.
- 3 Call POWRI for permission to disassemble motor for inspection.
- 4 Call POWRI with required repairs needed for permission to repair.
- 5 Use only GM approved GM Crate motor parts for repair.
- 6 Call POWRI inspector when final assembly is ready and place seals on as follows.

Place cable seal on the Left Driver side of intake manifold front two bolts.

Place cable seal on the Right Pass. side of intake manifold front two bolts.

Place cable seal on top two timing chain cover bolts.

Place cable seal on the front right two bolts of the oil pan.

Place cable seal on the second and third from the front head bolts on Left side.

Place cable seal on the second and third from the front head bolts on Right side.

The cost of the seals will be 30.00 each or 180.00 for all six.

POWRI Drivers Name:

POWRI Drivers License Number:

Crate Engine Serial Number:

Cable Seal Numbers and Location:

Reason For Repair:

Description of Work Performed:

POWRI Inspectors Signature:

Complete and sign this form and return to address below for seal validation:

Inspectors time and expense will be paid directly to them when task is complete by requester.

POWRI

Mailing Address 8939 Bevo Court Belleville, IL 62223

Jeff Albright

Technical Director 417-718-0844

Tommy Thulin

Inspector / Seal Installation 918-533-2981

Inspector / Seal Installation